

**AMENDMENTS TO THE CLAIMS**

Pursuant to 37 C.F.R. § 1.121 the following listing of claims will replace all prior versions, and listings, of claims in the application.

1. (Cancelled)

2. (Currently amended) A manufacturing method for a frame body ~~according to claim 1, that forms a metal frame body, comprising the steps of:~~

ring rolling a metal material to form a ring-shaped member;

pressing and deforming the ring-shaped member in radial directions thereof to form a rectangular member; and

die forging the rectangular member in a mold to form a frame body,

wherein when the rectangular member is formed, an angle of a corner portion that imparts the rectangular shape to the rectangular member is made smaller than a prescribed angle in the frame body after die forging.

3. (Cancelled)

4. (Previously presented) A manufacturing method for a frame body according to Claim 2, wherein when forming the rectangular member, an insert is disposed inside the ring-shaped member.

5. (Cancelled)

6. (Cancelled)

7. (Previously presented) A manufacturing method for a frame body according to Claim 2,

wherein in the step of forming the ring-shaped member, the ring-shaped member is formed so as to have a height in an axial direction equivalent to an integral multiple of a height of the frame body to be formed, and

the manufacturing method further comprises the step of cutting the rectangular member at a height equivalent to the one frame body after the forming of the rectangular member to be die-forged.

8. (Cancelled)

9. (Previously presented) A manufacturing method for a frame body according to Claim 4,

wherein in the step of forming the ring-shaped member, the ring-shaped member is formed so as to have a height in an axial direction equivalent to an integral multiple of a height of the frame body to be formed, and

the manufacturing method further comprises the step of cutting the rectangular member at a height equivalent to the one frame body after the forming of the rectangular member to be die-forged.

10. (Currently amended) A manufacturing method for a frame body ~~according to claim 1~~, that forms a metal frame body, comprising the steps of:  
ring rolling a metal material to form a ring-shaped member;  
pressing and deforming the ring-shaped member in radial directions thereof to form a rectangular member; and  
die forging the rectangular member in a mold to form a frame body.

wherein by the forming of the rectangular member, a convexity which is convex towards an inside of the rectangular member is formed at a middle of a wall portion of the rectangular member by bending.

11. (Previously presented) A manufacturing method for a frame body according to Claim 2, wherein the corner portion of the rectangular member which is smaller than the prescribed angle is formed into the prescribed angle of the frame body by the die forging.

12-13. (Cancelled)